

2

1

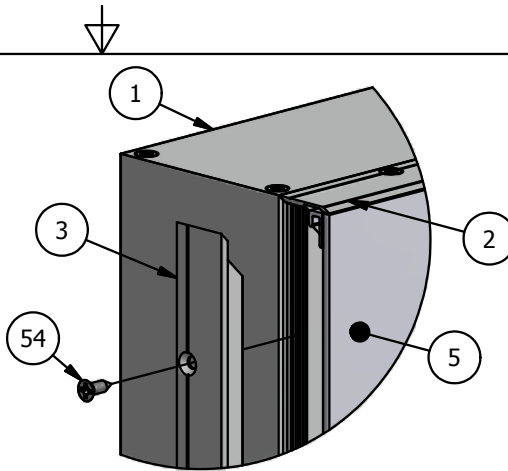
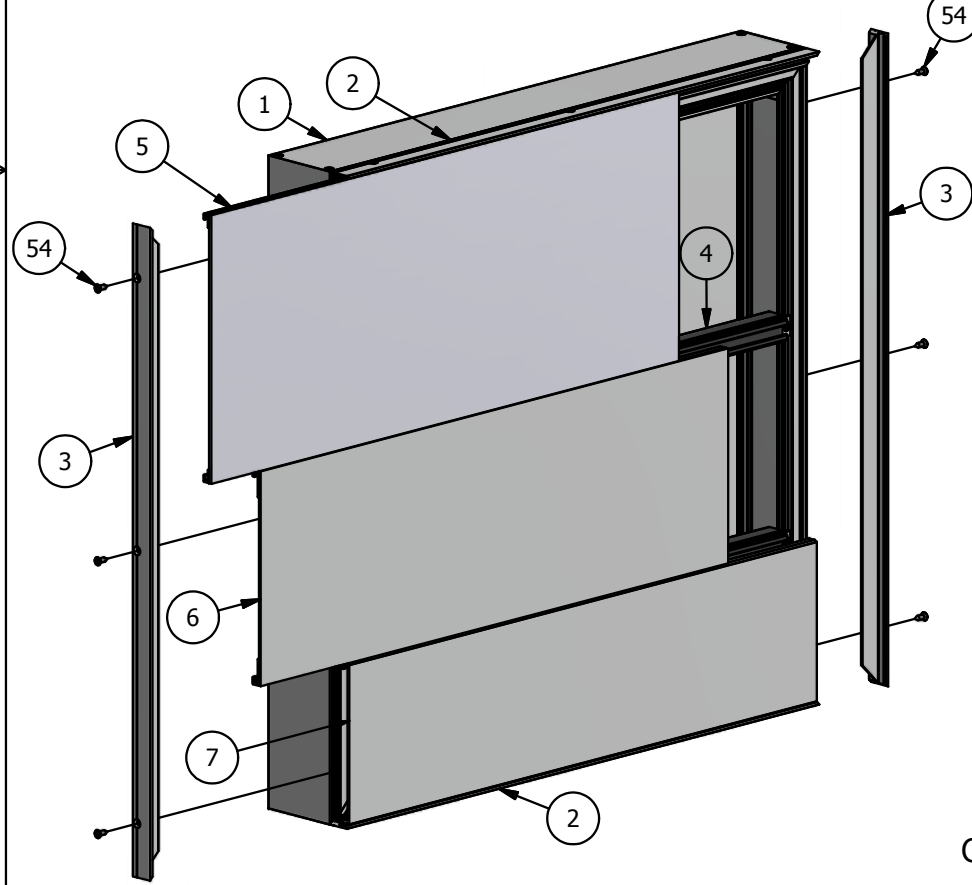
PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1292	Insert Top / Bottom Cover	Top & Bottom
3	1696/1698	Insert End Cover/Ext. Insert End Cover	
4	1668	Insert Divider	
5	1689	Panel w/ Plastic Insert Adaptors	Panel by Other
6	1679	Panel w/ Aluminum Insert Adaptors	Panel by Other
7	1674/76/78	4", 6" or 8" Aluminum Insert Panels	
54	5168	Insert End Cover Screw	Drill #8 countersink

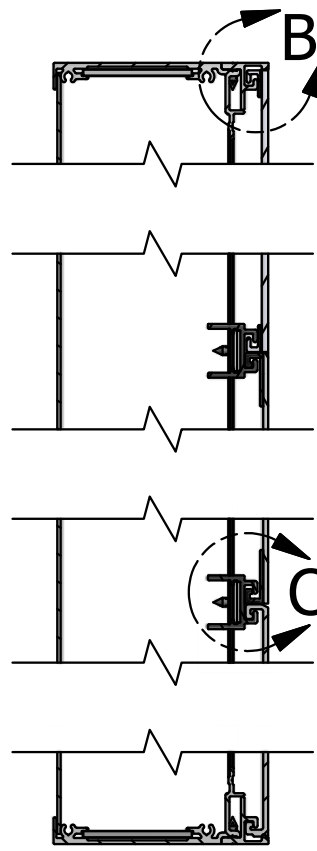
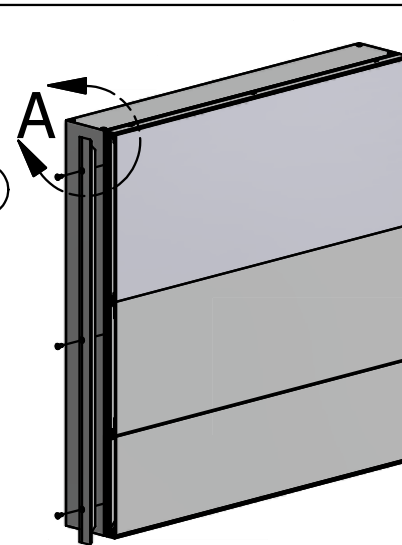
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

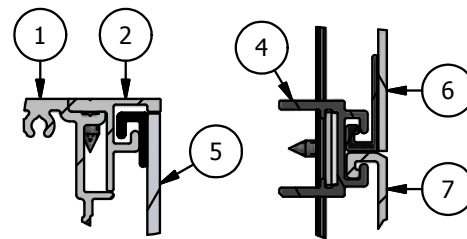
Ship To:
Sales Order #



DETAIL A



CABINET SECTION-VIEW
THRU HORIZONTALS



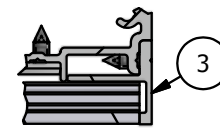
DETAIL B

DETAIL C

END COVER OPTIONS



Ext. End Cover
#1698



End Cover
#1696

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Project Name:	Series 4 SF Access Body w/ Insert Panels & End Cvr's - Assembly
Sign Company:	K1391/92/96
Revision:	
Date:	10/25/2017
Sheet:	1 of 1
Size:	A
Drawing By:	SBreihof

SignComp

B

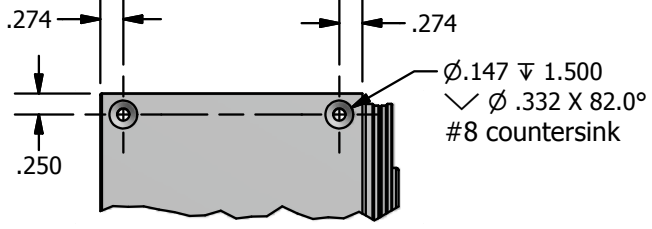
B

A

A

2

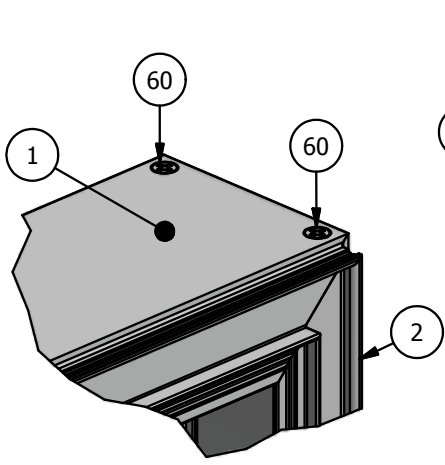
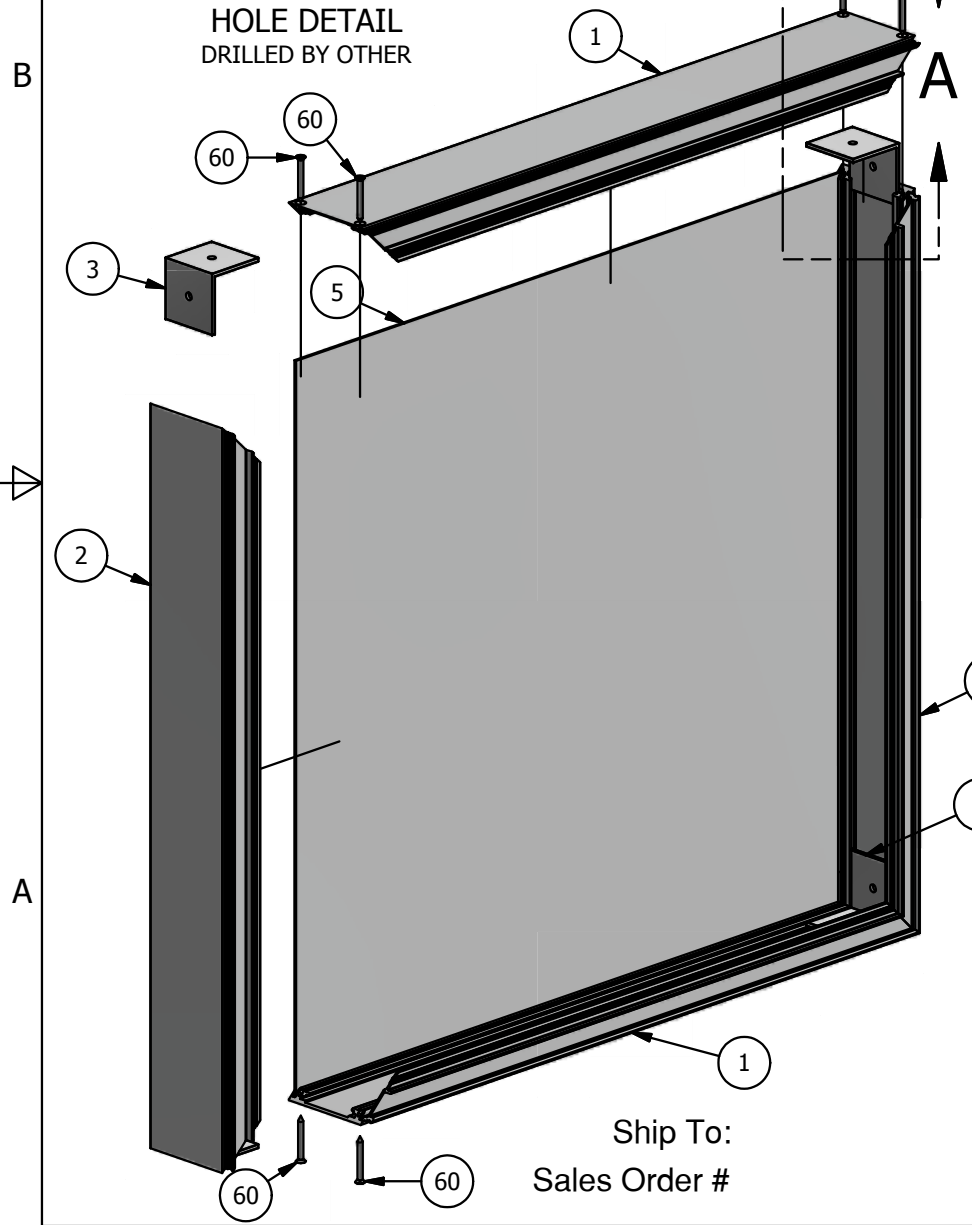
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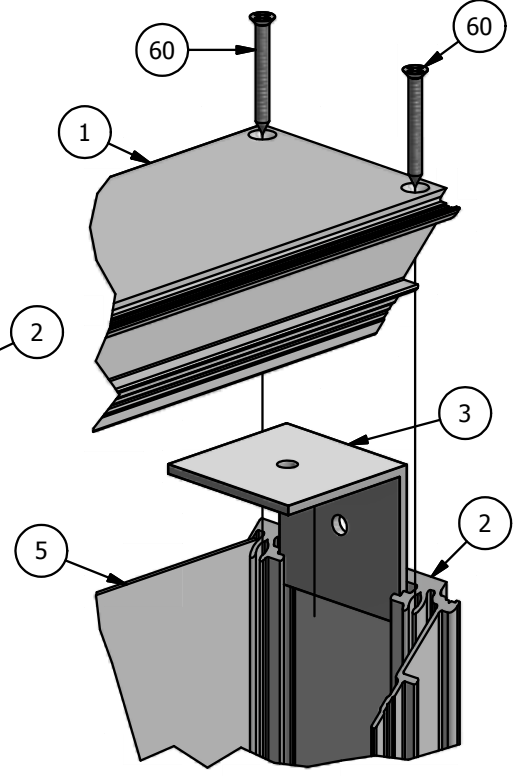
HOLE DETAIL
DRILLED BY OTHER

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	1391	Series 4 Single Face Access Body	Top & Bottom
2	1391	Series 4 Single Face Access Body	Sides
3	5340	Series 4 Access Body Corner Angle	One (1) per body corner
5		.063 Aluminum Back	By Other
60	5270	Access Body Corner Screw	See hole detail

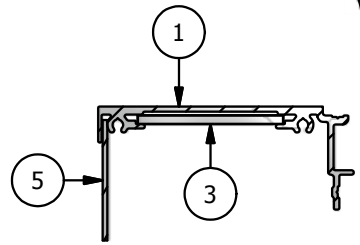
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



DETAIL A-2



DETAIL A-1



CABINET SECTION-VIEW

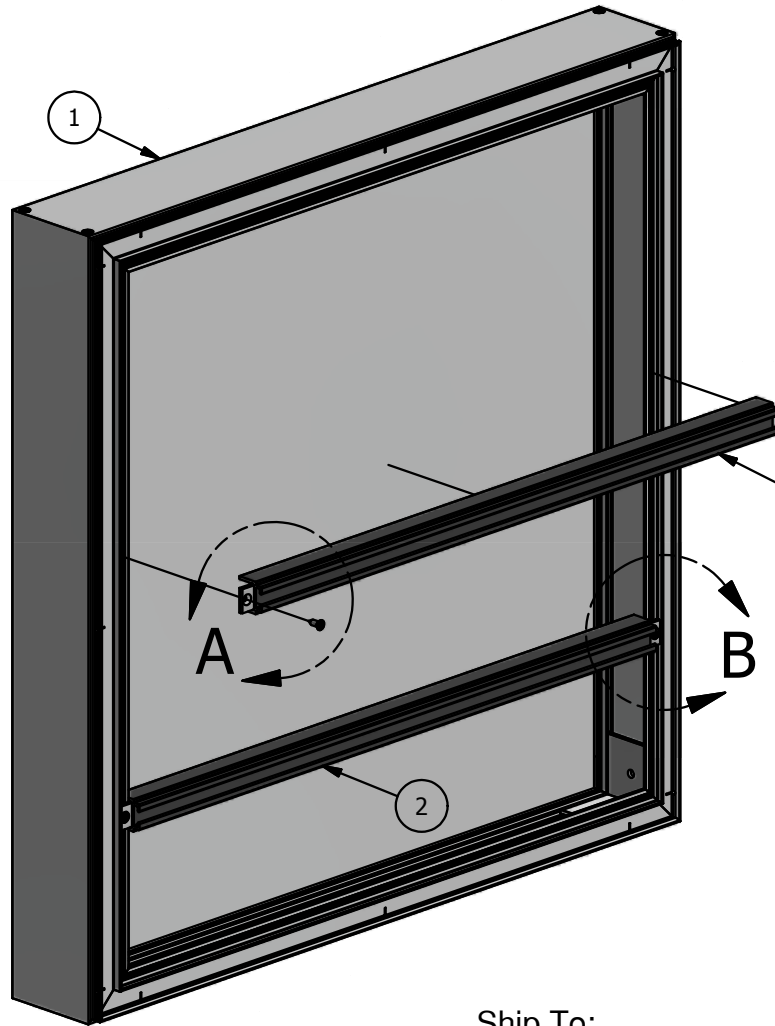
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Project Name: **Series 4 Single Face Access Body**
 Sign Company: **K1391**
 Revision: _____
 Date: **3/22/2017**
 Drawing By: **SBreihof**
 Sheet: **1 of 1**
 Size: _____

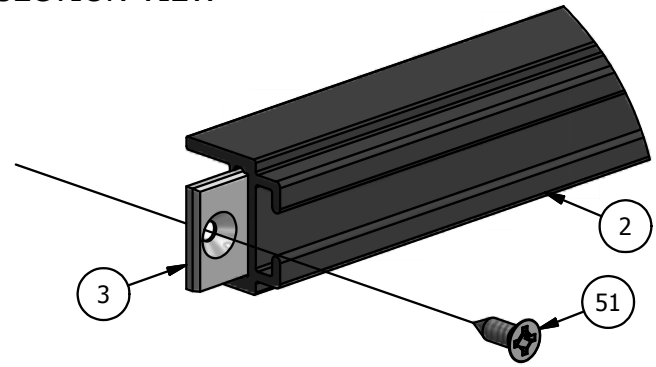
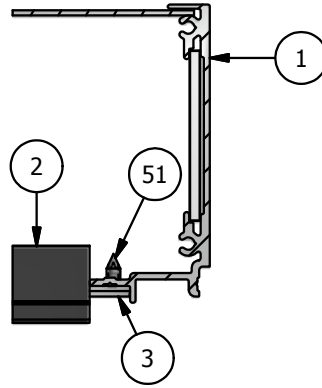


PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1668	Insert Divider	
3	5306	Insert Divider Tab	Two (2) per divider
51	5168	Insert Divider Screw	Drill #8 1/8" hole

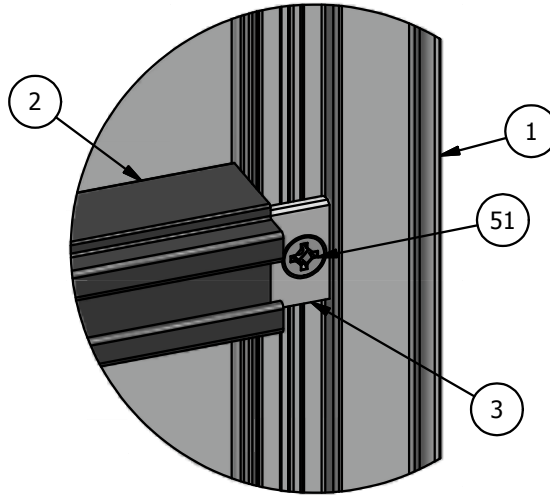
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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VERTICAL CROSS-SECTION VIEW



DETAIL A



DETAIL B

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Sales Order #

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Project Name:	Series 4 SF Access Body w/ Insert Divider - Assembly	Sheet:	1 of 1	Size:	A
Sign Company:	K1391/68	Date:	10/24/2017	Drawing By:	SBreihof
Part #:		Revision:			

SignComp

2



1

PARTS LIST

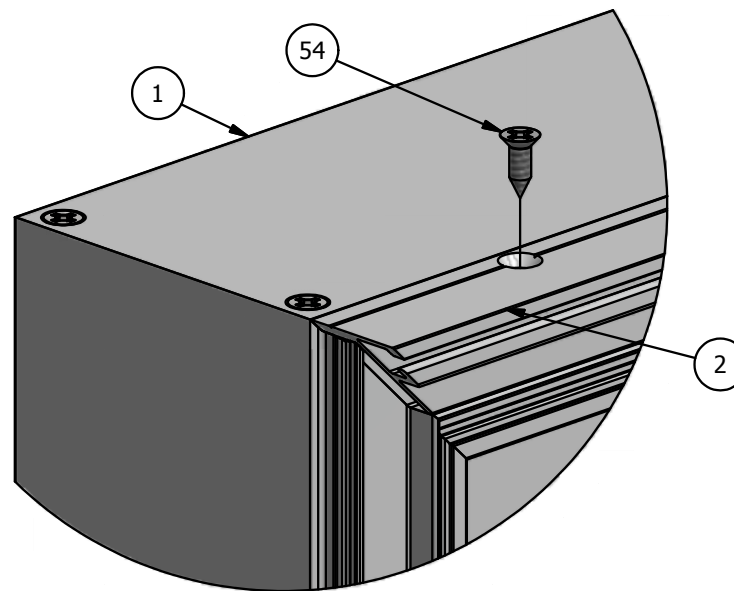
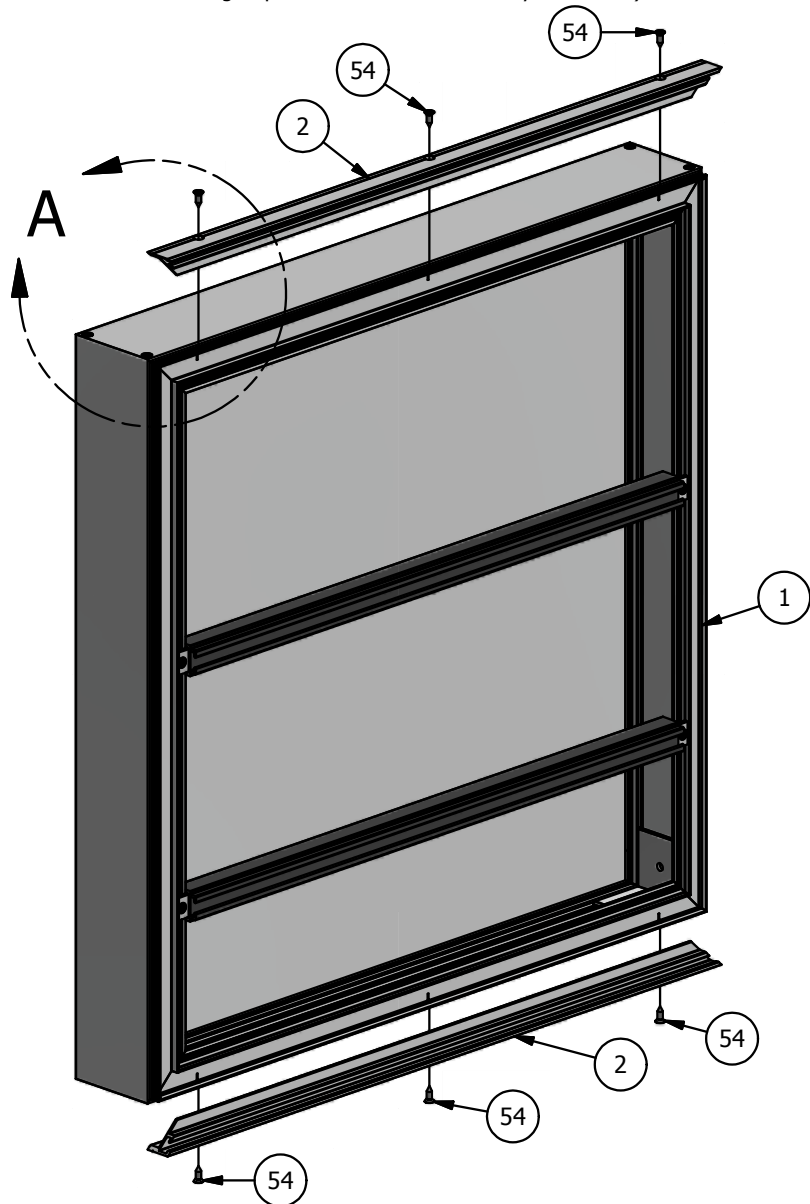
ITEM	PART #	DESCRIPTION	NOTES
1	K1391	Series 4 SF Access Body	Assembly
2	1292	Insert Cover	Top & Bottom
54	5168	Insert Top & Bottom Cover Screw	Drill #8 countersink

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

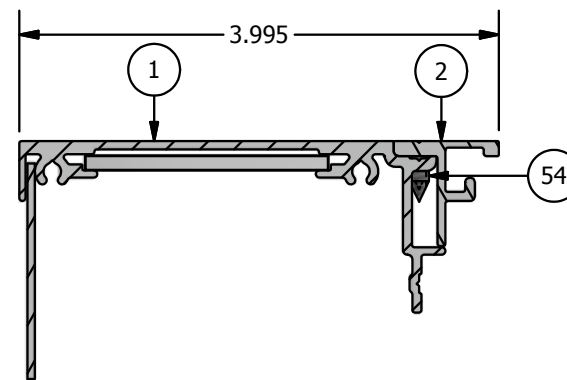
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

Ship To:
Sales Order #

B



DETAIL A



TOP CROSS-SECTION VIEW



A

2



1

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Project Name: Series 4 - SF Access Body w/ Insert Cover - Assembly

Sign Company: K1391/1292

Part #:

Revision:

Date: 10/25/2017

Drawing By: SBreihof

Sheet: 1 of 1

Size:

SignComp

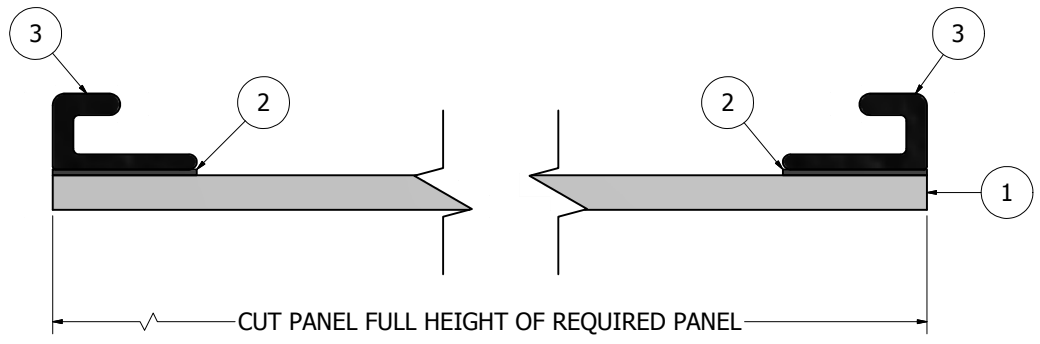
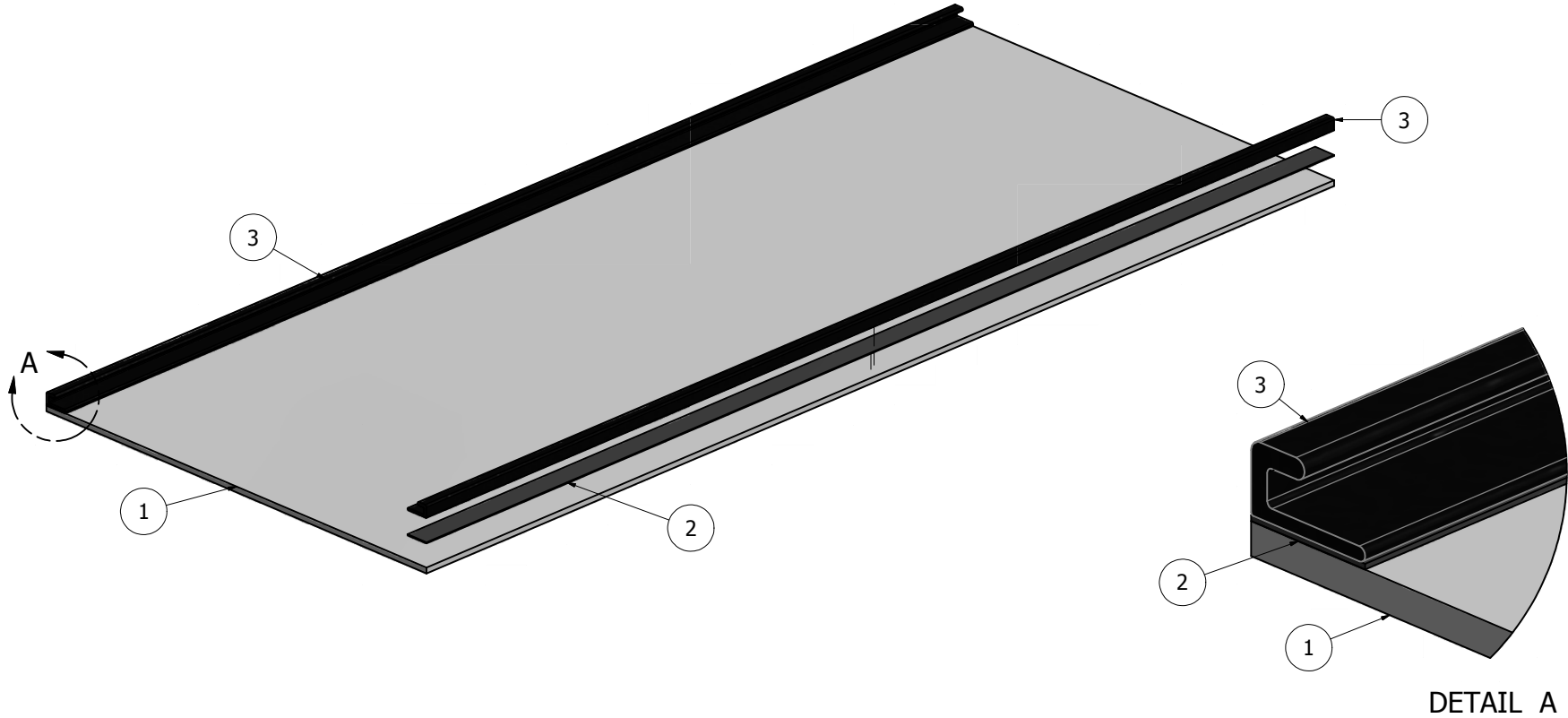
B



A

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	Plastic Stock	.120 Acrylic Sheet	By Fabricator
2	Adhesive	Adhesive Tape (for Plastic) or Liquid Bonding Agent	By Fabricator
3	1689	Plastic Insert Adaptor	Attaches along the Top & Bottom on back side of panel

Ship To:
Sales Order#



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

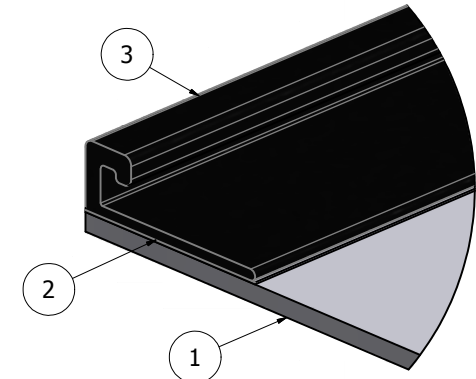
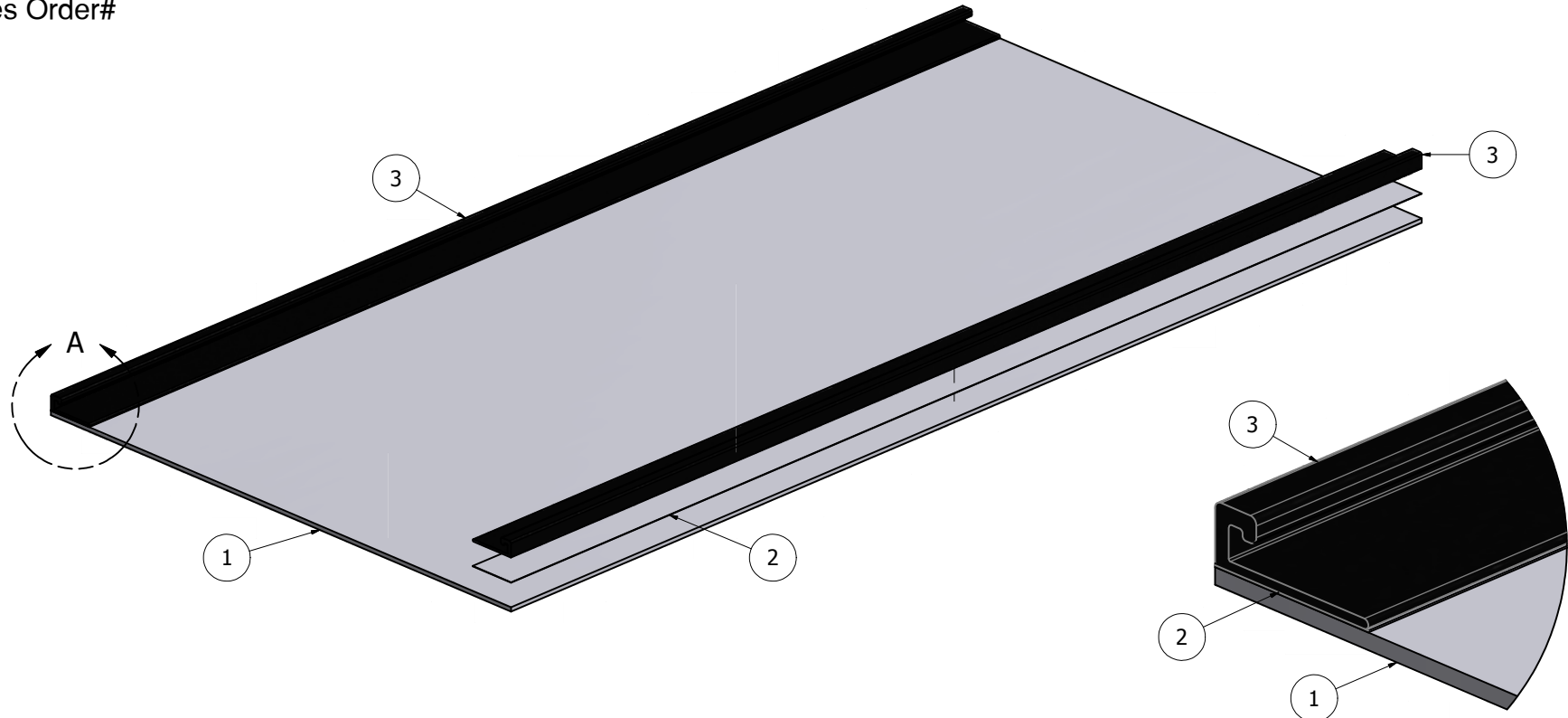
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DRAWING BY:	SBreihof	6/7/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

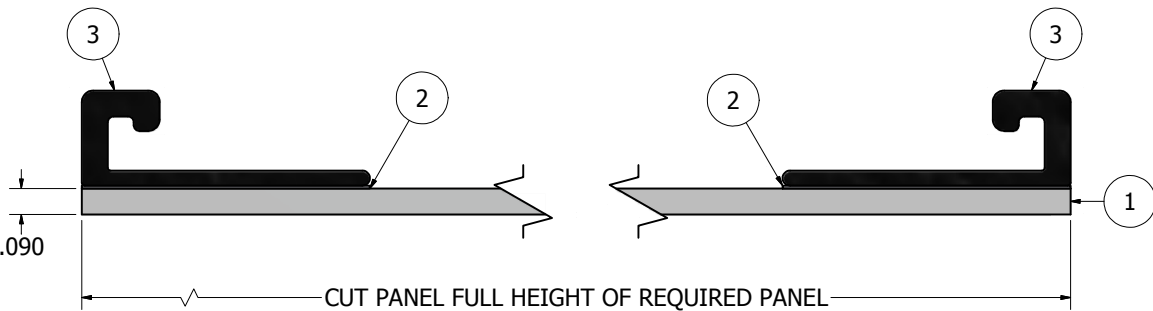
SignComp	
Plastic Insert Adaptor	
PART NO	REV
1689	
SHEET 1 OF 1	

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	Aluminum Stock	.090 Flat Aluminum Sheet	By Fabricator
2	Tape/Adhesive	Bonding Tape or Bonding Adhesive (for Aluminum)	By Fabricator
3	1679	Aluminum Insert Adaptor	Attaches along the Top & Bottom on back side of panel

Ship To:
Sales Order#



DETAIL A



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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DRAWING BY:	SBreihof	6/7/2013			
Centroid X:	0.000 in				
Centroid Y:	0.000 in				
Principal Moments Ix:	0.000 in ⁴		Aluminum Insert Adaptor		
Principal Moments Iy:	0.000 in ⁴				
Section Modulus Ix:	0.000 in ³		PART NO	1679	REV
Section Modulus Iy:	0.000 in ³		SHEET 1 OF 1		